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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/075,021 02/12/2002		James J. Finley	1074D2	8098	
75	590 07/12/2006		EXAMINER		
P P G INDUSTRIES, INC.			PIZIALI, ANDREW T		
ONE P P G PL	ACE				
39TH FLOOR			ART UNIT	PAPER NUMBER	
DITTEDIDOU DA 15272			1001		

DATE MAILED: 07/12/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	-
	10/075,021	FINLEY ET AL.	
Office Action Summary	Examiner	Art Unit	_
	Andrew T. Piziali	1771	
- The MAILING DATE of this communication ap	ppears on the cover sheet with the	correspondence address	_
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING I - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statur Any reply received by the Office later than three months after the mailine earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICATIO .136(a). In no event, however, may a reply be tild d will apply and will expire SIX (6) MONTHS from te, cause the application to become ABANDONE	N. mely filed the mailing date of this communication. ED (35 U.S.C. § 133).	
Status			
Responsive to communication(s) filed on 15 I      This action is <b>FINAL</b> . 2b) ☐ Thi      Since this application is in condition for allowed closed in accordance with the practice under	is action is non-final.  ance except for formal matters, pre		
Disposition of Claims			
4) ⊠ Claim(s) 21-37,43-49 and 51 is/are pending in 4a) Of the above claim(s) 48 is/are withdrawn  5) □ Claim(s) is/are allowed.  6) ⊠ Claim(s) 21-37,43-47,49 and 51 is/are rejected.  7) □ Claim(s) is/are objected to.  8) □ Claim(s) are subject to restriction and/one	from consideration.		
Application Papers			
9) ☐ The specification is objected to by the Examin 10) ☑ The drawing(s) filed on 2/12/2002 is/are: a) ☑ Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) ☐ The oath or declaration is objected to by the E	accepted or b) objected to by drawing(s) be held in abeyance. Se ction is required if the drawing(s) is ob	e 37 CFR 1.85(a). njected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureat * See the attached detailed Office action for a list	nts have been received. Its have been received in Applicatority documents have been received (PCT Rule 17.2(a)).	ion No ed in this National Stage	
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:		

Art Unit: 1771

#### DETAILED ACTION

# Response to Amendment

1. The response filed on 5/15/2006 has been entered.

### Election/Restrictions

2. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)). Claim 48 is withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected species.

# Claim Rejections - 35 USC § 102/103

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 21-37, 43-47, 49 and 51 are rejected under 35 U.S.C. 102(e) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over USPN 5,589,280 to Gibbons et al. (hereinafter referred to as Gibbons).

Regarding claims 21-37, 43-47, 49 and 51, Gibbons discloses a coated product comprising a substrate, a film sputtered from a metal cathode target, such as titanium, in an atmosphere comprising inert gas and reactive gas such that the metal target is sputtered in a metallic mode to deposit a metal film, and a metal oxide film deposited over the metal film (see entire document including column 2, line 6 through column 3, line 10 and lines 38-45, column 5, lines 24-28, column 5, line 63 through column 7, line 35, and column 7, line 64 through column 8, line 14). Gibbons discloses that the film may be oxidized before or after depositing the metal film (column 3, lines 10-25 and column 7, lines 36-44).

Gibbons does not specifically mention whether the film is amorphous, but the current specification discloses that titanium is deposited in a substantially amorphous metallic state by sputtering the metal in a nonreactive atmosphere substantially comprising inert gas, but also comprising a small amount of reactive gas, such as oxygen (see page 3, lines 7-19). Considering that Gibbons discloses that the metal film may be deposited in the "metal mode" (column 7, lines 20-35), and considering that Gibbons discloses that the "metal mode" is known in the art and that the technique comprises sputtering in an inert atmosphere with a limited amount of oxygen so as to control the degree of oxidation such that the film is present as a metal rather than a metal oxide (column 7, lines 20-35), it appears that the titanium metal film inherently possesses an amorphous structure.

Due to the identical method of producing the metal film taught by Gibbons, compared to the claimed method, it is the examiner's position that the article of the applied prior art is identical to or only slightly different than the claimed article. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the

Art Unit: 1771

product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process. *In re Thorpe*, 227 USPQ 964, 966 (Fed. Cir. 1985). The burden has been shifted to the applicant to show obvious difference between the claimed product and the prior art product. *In re Marosi*, 218 USPQ 289 (Fed. Cir. 1983). The applied prior art either anticipated or strongly suggested the claimed subject matter. It is noted that if the applicant intends to rely on Examples in the specification or in a submitted declaration to show non-obviousness, the applicant should clearly state how the Examples of the present invention are commensurate in scope with the claims and how the Comparative Examples are commensurate in scope with the applied prior art.

Regarding claims 22-24, 32 and 43-44, Gibbons discloses that the metal may be titanium (column 6, lines 1-9).

Regarding claims 25-26 and 46, Gibbons discloses that the metal film may be deposited in the range of 3 to 200 A (column 2, lines 39-60).

Regarding claims 27-29, 31-34 and 43, Gibbons discloses that the reactive gas may be oxygen (column 7, lines 20-35).

Regarding claims 29-34 and 43, Gibbons discloses that the inert gas may be argon (column 9, lines 9-16).

Regarding claims 32, 35 and 43, Gibbons discloses that the substrate may be glass (column 5, lines 24-28).

Regarding claims 33 and 34, Gibbons does not mention any percent oxygen, but as explained above, it is the examiner's position that the article of the applied prior art is identical to

Art Unit: 1771

or only slightly different than the claimed article. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. In addition, Gibbons discloses that the "metal mode" is known in the art and that the amount of oxygen is varied based on the degree of oxidation desired (column 7, lines 20-35). It would have been obvious to one having ordinary skill in the art at the time the invention was made to vary the amount of oxygen present, such as between 2 to 15 percent, because it is within the general skill of a worker in the art to select an amount of oxidation on the basis of its suitability.

Regarding claims 36-37 and 43, 49 and 51, Gibbons discloses that the film may be thermally oxidized before or after depositing the metal oxide film (column 7, lines 36-44).

Regarding claims 36-37, 45 and 51, Gibbons discloses that the metal oxide film may be reactively sputtered (column 8, lines 2-14).

Regarding claim 37, Gibbons does not mention any thermal oxidation temperature, but Gibbons clearly discloses that the coated product may be heat treated in an oxygen atmosphere to produce thermal oxidation (column 7, lines 36-44). It is the examiner's position that the article of the applied prior art is identical to or only slightly different than the claimed article. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself.

Regarding claim 43, Gibbons discloses that the metal of the metal oxide film may be titanium and that the metal oxide film is deposited directly over the film (column 8, lines 2-14).

Regarding claim 44, Gibbons discloses that the metal of the metal oxide film may be titanium (column 8, lines 2-14).

Regarding claim 46, Gibbons discloses that the metal oxide film may have a thickness of less than 10,000 A, with 20 to 250 A being typical (column 8, lines 2-14).

Regarding claims 47 and 49, Gibbons does not mention the hardness or density of the metal film (before or after a thermally oxidizing heat treatment), but considering the substantially identical sputtering method of depositing the metal oxide film in an atmosphere comprising inert gas and reactive gas, compared to the method taught by the current specification, it appears that the metal oxide film of Gibbons inherently possesses the claimed properties.

Regarding claim 51, Gibbons discloses that the metal oxide film is deposited directly over the film (column 8, lines 2-14).

### Claim Rejections - 35 USC § 103

6. Claim 37 is rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 5,589,280 to Gibbons as applied to claims 21-37, 43-47, 49 and 51 above, and further in view of USPN 4,188,452 to Groth.

Gibbons discloses that the coated product may be heat treated in an oxygen atmosphere to produce thermal oxidation (column 7, lines 36-44), but Gibbons does not mention a thermal oxidation temperature range. Gibbons is silent with regards to a specific thermal oxidation temperature range, therefore, it would have been obvious to look to the prior art for conventional thermal oxidation temperature ranges. Groth provides this conventional teaching showing that it is known in the art to thermally oxidize titanium oxide films at a temperature of from 400C to 500C (se entire document including column 2, lines 9-18). Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to thermally

Art Unit: 1771

oxidize at a temperature between 400C and 500C, as taught by Groth, motivated by the expectation of successfully practicing the invention of Gibbons.

7. Claims 21-37, 43-47, 49 and 51 are rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 5,589,280 to Gibbons in view of USPN 4,522,844 to Khanna et al (hereinafter referred to as Khanna).

Regarding claims 21-37, 43-47, 49 and 51, Gibbons discloses a coated product comprising a substrate, a film sputtered from a metal cathode target, such as titanium, in an atmosphere comprising inert gas and reactive gas such that the metal target is sputtered in a metallic mode to deposit a metal film, and a metal oxide film deposited over the metal film (see entire document including column 2, line 6 through column 3, line 10 and lines 38-45, column 5, lines 24-28, column 5, line 63 through column 7, line 35, and column 7, line 64 through column 8, line 14). Gibbons discloses that the film may be oxidized before or after depositing the metal film (column 3, lines 10-25 and column 7, lines 36-44).

Gibbons does not specifically mention whether the film is amorphous, but the current specification discloses that titanium is deposited in a substantially amorphous metallic state by sputtering the metal in a nonreactive atmosphere substantially comprising inert gas, but also comprising a small amount of reactive gas, such as oxygen (see page 3, lines 7-19). Considering that Gibbons discloses that the metal film may be deposited in the "metal mode" (column 7, lines 20-35), and considering that Gibbons discloses that the "metal mode" is known in the art and that the technique comprises sputtering in an inert atmosphere with a limited amount of oxygen so as to control the degree of oxidation such that the film is present as a metal rather than a metal

Art Unit: 1771

oxide (column 7, lines 20-35), it appears that the titanium metal film inherently possesses an amorphous structure.

In the event that it is shown that the titanium metal film is not inherently amorphous, Khanna discloses that it is known in the glass and plastic coated substrate art to sputter from a metal target in an atmosphere comprising inert gas and reactive gas to result in a metal film having an amorphous structure with a smooth surface and high corrosion resistance (see entire document including column 1, lines 28-68, column 2, lines 33-44, column 3, lines 31-33). Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to make the metal film amorphous, as taught by Khanna, motivated by the expectation of creating a smooth metal film with high corrosion resistance.

Due to the identical method of producing the metal film taught by the prior art, compared to the claimed method, it is the examiner's position that the article of the applied prior art is identical to or only slightly different than the claimed article. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself.

Regarding claims 22-24, 32 and 43-44, Gibbons discloses that the metal may be titanium (column 6, lines 1-9).

Regarding claims 25-26 and 46, Gibbons discloses that the metal film may be deposited in the range of 3 to 200 A (column 2, lines 39-60).

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Art Unit: 1771

Regarding claims 29-34 and 43, Gibbons discloses that the inert gas may be argon (column 9, lines 9-16).

Regarding claims 32, 35 and 43, Gibbons discloses that the substrate may be glass (column 5, lines 24-28).

Regarding claims 33 and 34, Gibbons does not mention any percent oxygen, but as explained above, it is the examiner's position that the article of the applied prior art is identical to or only slightly different than the claimed article. Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. In addition, Gibbons discloses that the "metal mode" is known in the art and that the amount of oxygen is varied based on the degree of oxidation desired (column 7, lines 20-35). It would have been obvious to one having ordinary skill in the art at the time the invention was made to vary the amount of oxygen present, such as between 2 to 15 percent, because it is within the general skill of a worker in the art to select an amount of oxidation on the basis of its suitability.

Regarding claims 36-37 and 43, 49 and 51, Gibbons discloses that the film may be thermally oxidized before or after depositing the metal oxide film (column 7, lines 36-44).

Regarding claims 36-37, 45 and 51, Gibbons discloses that the metal oxide film may be reactively sputtered (column 8, lines 2-14).

Regarding claim 37, Gibbons does not mention any thermal oxidation temperature, but Gibbons clearly discloses that the coated product may be heat treated in an oxygen atmosphere to produce thermal oxidation (column 7, lines 36-44). It is the examiner's position that the article of the applied prior art is identical to or only slightly different than the claimed article. Even

Art Unit: 1771

though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself.

Regarding claim 43, Gibbons discloses that the metal of the metal oxide film may be titanium and that the metal oxide film is deposited directly over the film (column 8, lines 2-14).

Regarding claim 44, Gibbons discloses that the metal of the metal oxide film may be titanium (column 8, lines 2-14).

Regarding claim 46, Gibbons discloses that the metal oxide film may have a thickness of less than 10,000 A, with 20 to 250 A being typical (column 8, lines 2-14).

Regarding claims 47 and 49, Gibbons does not mention the hardness or density of the metal film (before or after a thermally oxidizing heat treatment), but considering the substantially identical sputtering method of depositing the metal oxide film in an atmosphere comprising inert gas and reactive gas, compared to the method taught by the current specification, it appears that the metal oxide film of Gibbons inherently possesses the claimed properties.

Regarding claim 51, Gibbons discloses that the metal oxide film is deposited directly over the film (column 8, lines 2-14).

8. Claim 37 is rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 5,589,280 to Gibbons in view of USPN 4,522,844 to Khanna as applied to claims 21-37, 43-47, 49 and 51 above, and further in view of USPN 4,188,452 to Groth.

Gibbons discloses that the coated product may be heat treated in an oxygen atmosphere to produce thermal oxidation (column 7, lines 36-44), but Gibbons does not mention a thermal oxidation temperature range. Gibbons is silent with regards to a specific thermal oxidation temperature range, therefore, it would have been obvious to look to the prior art for conventional

Art Unit: 1771

thermal oxidation temperature ranges. Groth provides this conventional teaching showing that it is known in the art to thermally oxidize titanium oxide films at a temperature of from 400C to 500C (se entire document including column 2, lines 9-18). Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to thermally oxidize at a temperature between 400C and 500C, as taught by Groth, motivated by the expectation of successfully practicing the invention of Gibbons.

### Response to Arguments

9. Applicant's arguments filed 5/15/2006 have been fully considered but they are not persuasive.

The applicant asserts that the examiner has apparently confused the layers disclosed by Gibbons and asserts that Gibbons does not disclose first and second metal oxide films. The examiner respectfully disagrees. The applicant completely fails to recognize Gibbons clear teaching of an additional metal oxide film over the functional metal film. Gibbons discloses a coated product comprising a substrate, a primer layer sputtered from a metal cathode target, such as titanium, in an atmosphere comprising inert gas and reactive gas such that the metal target is sputtered in a metallic mode to deposit a metal film, a metal functional layer, and a titanium oxide additional film (see column 2, line 6 through column 3, line 45 and column 8, lines 2-14). Gibbons discloses that the primer layer may be oxidized before or after depositing the functional metal film (column 3, lines 10-25 and column 7, lines 36-44), therefore, Gibbons discloses a coated product comprising first and second oxide films.

It is noted that although Gibbons discloses the presence of a functional metal layer between the (first) metal oxide (converted from titanium metal) film and the (second) metal

Art Unit: 1771

oxide (additional) film, the phrases "over" and "directly over" do not exclude the presence of an intermediate layer. The applicant does not claim that the first and second oxide films are necessarily "in contact."

#### Conclusion

10. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Andrew T. Piziali whose telephone number is (571) 272-1541. The examiner can normally be reached on Monday-Friday (8:00-4:30).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel Morris can be reached on (571) 272-1478. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 1771

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would

like assistance from a USPTO Customer Service Representative or access to the automated

information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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STO 7/6/06
ANDREWT. PIZIALI

Page 13

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PATENT EXAMINER